

# Manufacturers of UTHANE Polyurethane Coatings 2 Hume Road, Smithfield, N.S.W., 2164 Phone (02) 9729-2000 Fax (02) 9729-2279

Date of issue: 30/04/2007

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# TECHNICAL DATA SHEET

PRODUCT UT150 SERIES U-THANE GLOSS CLEAR

**DESCRIPTION** A 2-Component Acrylic Polyurethane Clear, formulated to be applied at

higher than normal solids to give maximum levels of gloss and protection. Excellent performance as final clear coat in external applications as a moisture

barrier ,graffiti resistance applications or masonry sealer.

**PROPERTIES** 

**COLOUR** Clear

GLOSS LEVEL Available in a range of gloss levels from full gloss to matte

WEATHERING RESISTANCE Excellent

CHEMICAL RESISTANCE Excellent

**SOLVENT RESISTANCE** Excellent

ABRASION RESISTANCE Very good

**TEMPERATURE RANGE** Up to 200 °C (dry)

WATER RESISTANCE Excellent

TECHNICAL DATA

RECOMMENDED

**FILM BUILD** 50-70 microns dry

VOLUME SOLIDS 42 %

**THEORETICAL** 

**COVERAGE** 6 - 8 sq. metres per litre

**COMPONENTS:** Two

**MIXING RATIO:** 2A: 1B by volume

**DRYING AT 25 °C.** Touch Dry 2 Hrs

Handleable Overnight. Full cure 3 - 5 days.



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**POT LIFE AT 25 °C** 6 Hours

**APPLICATION METHOD** Apply 2 - 3 single coats allowing a flash-off time of 5 - 10 minutes

between coats

FLASHPOINT 23°C

**SHELF LIFE** 2 years in original sealed containers at room temperature

**PACKAGING** Part A - 4 Litres

Part B - 2 Litres

# **SURFACE PREPARATION**

### SHOULD ONLY BE APPLIED OVER CLEAN DRY SUBSTRATES.

Masonry or freshly poured concrete should be neutralised by acid

washing and thorough rinsing.

Allow to fully dry prior to applying first coat.

**APPLICATION** 

MIXING Mix all of base to all of hardener or in the ratio of TWO (2) parts of

base to ONE (1) part hardener by volume for small requirements.

**THINNING** To reduce viscosity use UT150 U-Thane Thinner up to 20 % by volume

for improving flow out of coatings.

**SPRAYING** When preparing panels, apply 2 - 3 coats allowing approx 5 - 10 minutes

flash-off time between applications.

SPRAYING SPRAY GUN FLUID TIP & WORKING PRESSURE

	Spray Gun Fluid Tip	Working Pressure
Gravity feed spray gun	1.2-1.5mm	300-400 kPa
Suction feed spray gun	1.2-1.6mm	300-400 kPa
Pressure feed spray gun	1.1-1.2mm	400-500 kPa



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EQUIPMENT CLEAN-UP

Use recommended thinners, such as UT100 U-thane Thinner or

BC Coatings Gun Wash.

PRECAUTIONS SAFETY

Provide adequate ventilation during use.

Air flow should be adequate to ensure a comfortable working atmosphere. When spray painting, users should comply with the provisions of the State Spray Painting Regulations.

Where this is not possible, operators must use an air supplied respirator

complying with Australian Standards AS 1715 and AS 1716.

This product is flammable and all sources of ignition (flame, pilot lights, furnaces, spark producing switches etc.) must be eliminated in or near the application area.

### DO NOT SMOKE.

This product is isocyanate cured and all necessary precautions must be observed when handling this material.

Avoid contact with skin and eyes.

Wear protective goggles and gloves when handling the material.

In case of skin contact, remove contaminated clothing and wash skin thoroughly

with clean water.

Seek medical attention if eyes are affected by splashes or fumes.

**GENERAL** 

Freshly mixed material must NOT be added to material

which has been in use for some time. Cure rate dependent upon temperature.

Do NOT apply this product at temperatures below 10 °C or

at relative humidities above 85%.

Shelf life is normally 24 months but depends on storage conditions.

**DANGEROUS GOODS** 

Part A

Class 3.2

UN

1263 PAINT HFP

Part B

Class 3.2

UN :

1866 RESIN SOLUTION

This data sheet is based on information in BC Coatings possession at date of issue.

BC Coatings supplies its products only on condition that the consumer is satisfied as to the performance of the product in meeting his particular requirements.

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